Application

Pump 1"-EQP-16-6 is intended for pumping clean and service water, liquid manure, sludge, sewage, and thick homogeneous stuffs with content of solids up to max. sizes 5 mm and temperature up to 50 °C.

That pump together with an electric motor represent small and serviceable pump-set available for the widest circle of consumers.

In practice that pump-set may cope with various applications, as follows:

- drainage of flooded spaces
- pumping-out underground and waste water
- pumping out of emergency supplies, pumping-out dugouts, long-distance transport of water
- spraying playgrounds and decorative areas
- watering gardens, parks and smaller lands
- pumping out of sumps

That pump-set may be also applied as an auxiliary equipment in various branches of industry and in other fields of application for pumping out of surface and underground supplies from rivers, ponds, sumps, pools, cellars, wells, etc.

Construction

Pump-set 1"-EQP consists of a submersible electric motor and a helical-rotor pump of very simple design, with minimal number of parts. That has resulted in good properties of the whole pump-set, that is, small size and weight, easy carrying and controllability, self-suction capacity. That pump has been provided with a relief valve of simple design.

The whole pump-set is installed on a base with rubber block and provided with a handle to allow comfortable carrying.

Material options

Pump main parts are produced of following constructional materials:

Basic workmanship

Suction and discharge casings - grey cast iron

Helix - stainless steel and carbon steel

Connection rod - stainless steel Stator - steel and rubber

Special workmanship for slightly abrasive liquids
Helix - structural steel with special surface finish.
Materials of the pump other parts are similar with basic material workmanship.

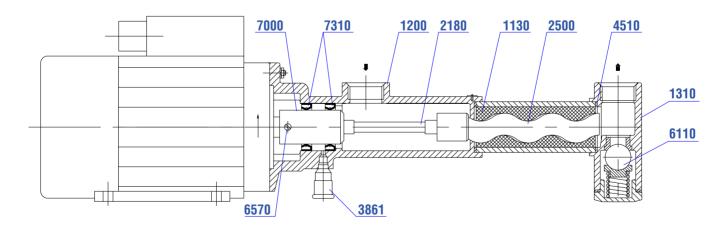
Accessories

As a standard the following accessories are supplied together with the pump-set:

- 1. Pump with an electric motor being attached to a frame.
- 2. Circuit breaker hand-operated, inclusive of an electrical cable interconnexion onto an electric motor terminal guard.
- 3. Connecting cable in length of 16 mm, with a plug and a socket.
- 4. Rubber suction hose in length of 5 m with connected screw joint and a protective inlet bellmouth.
- 5. Rubber discharge hose in length of 12.5 m with connected screw joint and a garden sprayer.

On request, it is possible to deliver the pump itself, with an electric motor and without peripheral electrics, as well as without suction and discharge hoses.

Informatory cross-section through pump



1130 Stator

1200 Suction casing

1310 Discharge casing

2180 Connection rod

2500 Helix

3861 Lubricator

4310 Radial lip seal ring "gufero"

4510 Wear ring

6110 Relief valve

6570 Bolt

7000 Shaft coupling

Performance data

Pump-set		1"-EQP-16-6
Pump Max. delivery pressure p _{do} (Delivery head) H _{max} Capacity Q Suction connection dia. Discharge connection dia.	MPa m I.s ⁻¹	0.6 60 0.65 G 1" G 1"
Electric motor - type Rated power Speed Voltage Frequency Current (cut-out) Connecting cable Cable standard length Covering	kW min ⁻¹ V Hz A	single-phase three-phase 4APCC-90S-2 4AP-80-2s 1.5 0.75 2850 2840 230 400 50 50 9.7 1.8 CGSG 3 x 1.5 CGSG 4 x 1.5 16 16 IP 54 ⚠ IP 54 ⚠
Pump-set weight without accessories	kg	21 13,8
Pump-set dimensions: length / width / height	mm	715/200/280 560/180/230

Above-mentioned performance data are valid for pumping clean water of temperature 25 °C and manometric pressure at the pumpinlet section $p_{s man} = -0.4$ bar.

Pump selection chart

Single-phase version

Q[l.s⁻¹] P_c[kW] 1,5 1,5 P . P do 1,0 1,0 Q - p 0,5 0,5 0 0 0,1 0,2 0,3 0,4 0,5 0,6 $p_{do}[MPa]$

Three-phase version

